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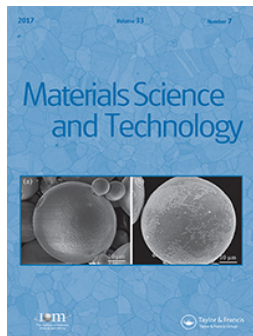
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Water-soluble fullerenes for medical applications

I. Rašović* 

Research on fullerenes occupies a unique position in the scientific arena. Synthesis and characterisation of this nanomaterial blur the line between materials science and chemistry; careful tuning of the processing methods gives birth to a whole family of molecules and their functionalised derivatives, whose unusual properties at this nanoscopic scale can be exploited in cutting-edge technological applications. This review focuses on the functionalisation of fullerenes for use in medical applications. The first half gives an introduction to the fullerenes themselves and how their fundamental properties lead to a very rich chemistry, enabling both exohedral (external) and endohedral (internal) functionalisations of the cage. Emphasis is placed on the need for safe and reproducible synthesis routes if fullerenes are ever going to make it to the pharmaceutical market. In line with this, a selection of exohedral functionalisation protocols receives particular attention. Coverage of endohedral fullerene synthesis routes is limited to the endohedral metallofullerenes. In the second half, myriad applications of fullerenes in biomedical contexts are introduced and certain synthesis routes are critically evaluated. Discussion of the need to water solubilise the hydrophobic fullerene cages precedes an overview of fullerene-based diagnostic and therapeutic technologies. A final moment is spent on toxicity studies of fullerenes. The concluding remarks emphasise the positive effects of incorporating fullerenes into biomedical technologies, while looking at how these are perceived by the general public. A case is made for fullerenes being the optimal choice as standard bearers in the advance of nanomaterials into the medical field.

Keywords: Fullerenes, Water solubility, Functionalisation, Nanomedicine

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Fullerenes

Why so interesting?

The fullerenes constitute a distinct allotrope in the family of carbon nanomaterials. Their unique cage-like structure and electron-deficient nature lead to fascinating properties which have made them a promising focus of research in an array of fields. The most abundant fullerene, C₆₀, has a van der Waals diameter of 10.18 Å,¹ positioning it well within the realm of nanotechnology. The origin of the fullerenes' key properties and rich chemistry lies in the unique hybridisation of the strained carbon–carbon bonds; while the carbon atoms in graphene and carbon nanotubes (CNTs) are sp²-hybridised to give hexagonal networks, and the tetrahedral network of diamond is sp³-hybridised, the fullerenes are made up of a network of both hexagons (1,3,5-cyclohexatriene¹) and pentagons ([5]radialene), as shown in Fig. 1, leading to an average hybridisation of sp^{2.278}.³

The presence of pentagonal rings introduces a significant amount of strain into the network,² leading to a rehybridised three-dimensional structure with asymmetric π orbitals and thus three crucial properties.⁴ First, the fullerenes are excellent electron acceptors, with C₆₀ exhibiting six reversible reductions.⁵ Second, the exterior of the cages can be decorated using a vast range of chemical reactions. Finally, the relative inertness of the interior of the cages facilitates the capture and isolation of ionic, atomic and even small molecular species. Considerations of both topology and orbital rehybridisation give the fullerenes their unique chemical properties.

Size differences

While the fullerenes are a distinct allotrope of carbon, there is considerable variation within the family: the cages can consist of different numbers of carbon atoms, leading to different shapes and sizes. This increases their versatility and gives researchers considerably greater freedom in tailoring the molecules' properties. C₆₀ is the smallest stable fullerene which obeys the isolated pentagon

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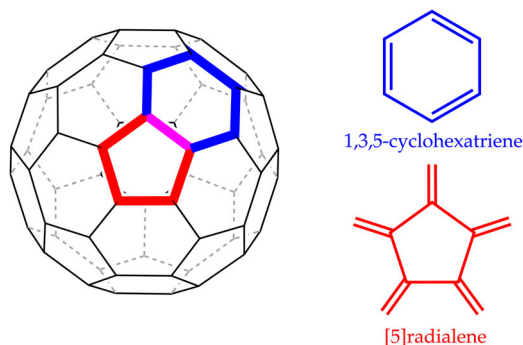
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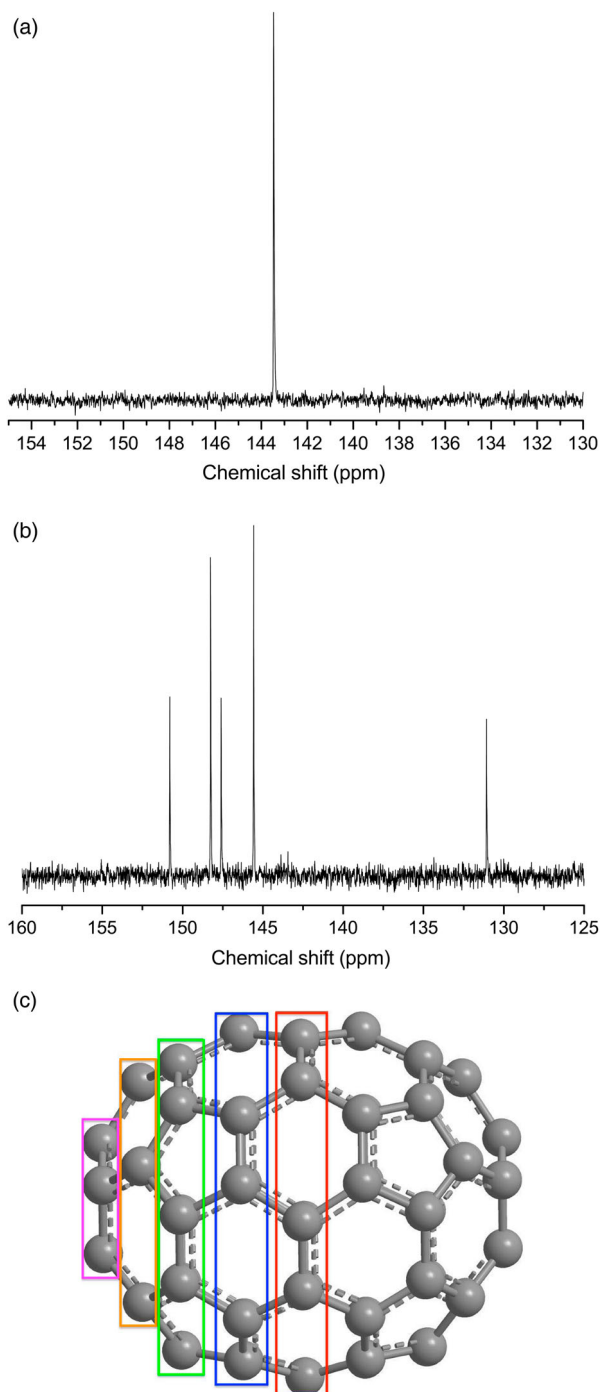
1 1,3,5-Cyclohexatriene and [5]radialene sub-units, as found in C₆₀ (double bonds are emitted for clarity)

rule (IPR) – its football-like truncated icosahedron structure (I_h symmetry point group) leads to every carbon atom environment being identical, as elegantly shown by the sole peak in the ^{13}C NMR spectrum (Fig. 2a). This is in contrast to the five peaks for C₇₀ (Figs. 2b and c). Higher fullerenes exist, with adherence to the IPR a necessity for stability. Bigger cages have an increased number of isomers. This variation leads to differences in shape and symmetry, and makes isomeric isolation difficult and costly.³⁴

These differences in size and shape have significant effects on both the optical properties (Fig. 3) and chemical behaviour of the fullerenes. Solubility decreases with increasing cage size.⁸ Fullerenes are generally soluble in aromatic hydrocarbons and halogenated solvents, as well as CS₂.^{9, 10} The final size effect regards the reactivities of the fullerenes. The primary driving force for addition reactions is the relief of strain in the cage structure and the ensuing return to local sp³ hybridisation. Thus, fullerenes generally exhibit reduced reactivity as the cage size increases; the departure from a curved, strained surface to a more planar, graphitic topology explains this.¹¹

Synthesis

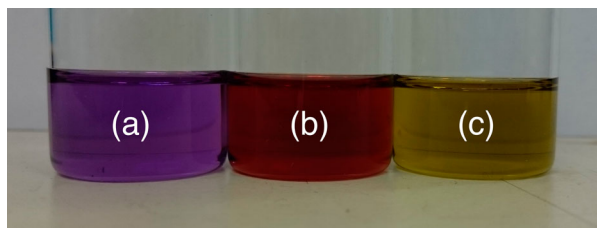
The mechanism of fullerene formation still remains a mystery despite numerous attempts at explanation.¹² That has not, however, precluded our ability to produce tens of tons of C₆₀ per year.¹³ This process put forward by Murayama *et al.* for Frontier Carbon Corporation (FCC) gives a soluble product mixture of 60% C₆₀ and 25% C₇₀, while the remaining 15% are higher fullerenes up to C₉₆. These are soluble in the organic solvents used for fullerene separation and constitute only 20% of the solid mass retrieved from the reaction chamber; the remaining 80% is insoluble carbonaceous soot. This compares favourably to the first process to produce fullerenes on the gram scale, the standard Krätschmer–Huffman arc discharge, where the fullerene content was $\leq 5\%$ and the relative intensities of the fullerene species were similar.¹⁴ In this now-standard process, electrical discharge creates a plasma which evaporates graphite in a helium atmosphere. That pioneering work built upon the initial discovery of C₆₀ 5 years earlier where it was produced using a low-yield laser ablation method.¹⁵ While it is now evident that the production of C₆₀ and C₇₀ has been successfully scaled-up, thus significantly driving down their cost,⁴ access to large quantities of higher fullerenes still remains



2 ^{13}C nuclear magnetic resonance (NMR) spectra of C₆₀ a and C₇₀ b. Every carbon environment in C₆₀ is identical (all are equally strained in the spherical structure), while there are five environments in C₇₀, corresponding to each successive, increasingly strained 'layer' of carbon atoms away from the equatorial plane c. NMR spectra were taken in carbon disulphide (CS₂) on a Bruker AVIII 400MHz machine

an issue. Even more pressing is the difficulty in scalably synthesising endohedral fullerenes, something of crucial importance to potential future medical technologies.

Both size and synthesis issues impact the processability of different fullerenes and, as will be seen, their derivatives. Practical considerations of solubility,



3 The absorption spectra of the fullerenes change as the size of the conjugated system increases: with slight variations depending on solvent, solutions of C_{60} are an intense purple colour *a*, C_{70} red like wine *b* and C_{84} a green-yellow. (All above solutions in toluene). Generally speaking, the gap between the highest occupied molecular orbital and the lowest unoccupied molecular orbital decreases with increasing cage size leading to optical absorptions of lower energy, i.e. longer wavelength⁷

reactivity and scalable production methods play a great role in determining whether a fullerene-based technology can feasibly go to market; this is of particular importance in the pharmaceutical industry and will be touched upon throughout this review.

Exohedral functionalisation

The number of different reactions which have been carried out on fullerenes is immense and barely a fraction of them can be covered in this review.⁵ A selection of four reactions which are particularly relevant to the development of water-soluble fullerene derivatives for biomedical applications will be highlighted herein. Each will be examined in more general terms, with specific examples appearing later. It should also be noted that, unless stated otherwise, all reactions in this section were done with C_{60} .

The first two reactions, amination and hydroxylation, are each simple additions of a small polar functional group to the fullerene cage. They both give reasonable water solubilities but suffer from a total lack of control of the precise number of functional groups which are added to the cage.⁶ This is a major drawback for their deployment as pharmaceutically relevant reactions as this industry requires stringent control over its chemical structures; each batch of product synthesised must be as pure as possible, not only with respect to reagent impurities.

The second two reactions – the Prato¹⁷ and Bingel¹⁸ reactions, named after their discoverers – are very popular fullerene reactions, lauded for their ability to introduce a vast array of complex functional groups to the fullerene derivative in simple, one-pot processes. For this reason, they have been employed in numerous application areas besides water solubilisation.¹⁶ They are such robust reaction protocols that they have also been applied to functionalise CNTs.^{19,20}

Amination

One of the first reactions to be carried out with fullerenes was the direct amination of C_{60} .²¹ Wudl *et al.* simply mixed C_{60} in a series of neat aliphatic primary amines (*n*-propylamine, *t*-butylamine⁷ and dodecylamine) for 16–24 h, observing a colour change through blue/green to brown. Precise elucidation of the number of adducts

in each reaction was not carried out, although an average of six adducts was calculated⁸ for the *n*-propylamine reaction. Elsewhere, reaction of C_{60} and C_{70} with neat, excess, shorter chain primary and secondary amines (methylamine and diethylamine) yielded products containing up to 14 amine groups, as shown by mass spectrometry.²² Amination is an important reaction as it can lead to water-soluble derivatives, as demonstrated by the reaction of C_{60} with ethylenediamine.²¹ The reaction mechanism for amination of C_{60} is described in Fig. 4; addition occurs across the [6,6] bond. Interestingly, a density functional theory-based study has shown that the addition of methylamine to the larger C_{80} cage takes place across the [6,5] bond, with subsequent additions preferentially occurring at [6,5] bonds in pentagons adjacent to the previous attachment site.²⁴ This could have useful consequences for the control of addition reactions to larger fullerenes.

Hydroxylation

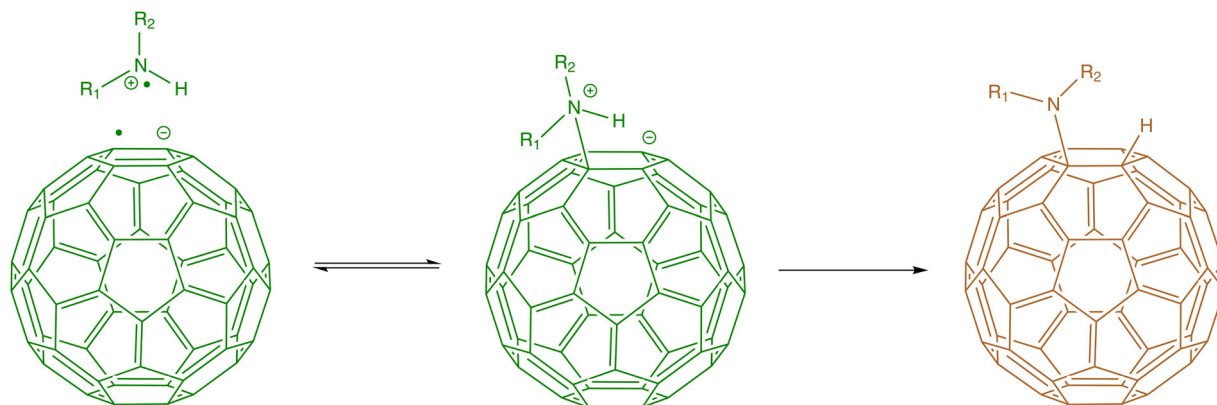
The synthesis of polyhydroxylated fullerenes (interchangeably called PHFs, fullerlenols and fullerols⁹) was first achieved by Chiang *et al.*²⁵ who mixed C_{60} and C_{70} in an aqueous solution of sulphuric acid and nitric acid (optimum temperatures of 85–115°C). An average of 14–15 hydroxyl groups attached to each cage. The more common method of hydroxylation involves stirring a solution of fullerenes in basic conditions. An exceptionally quick reaction time (three minutes) can be achieved by addition of excess aqueous NaOH to a benzene solution of C_{60} in the presence of a small amount of tetrabutylammonium hydroxide, which acts as a phase-transfer catalyst.²⁶ Other quaternary ammonium hydroxides were tested as catalysts with a markedly less pronounced effect; the reaction took over 96 h in the absence of any catalyst. The average number of hydroxyl groups was ~ 26 , greater than the product from the acidic conditions of Chiang *et al.*, and this corresponded to an increased water solubility: the greater the number of hydrogen bond donors, the greater the water solubility.

Despite the lack of precise control on the number of addends, hydroxylation has proved a very popular method of water solubilisation for both empty-cage and endohedral fullerenes, and a wide range of synthetic routes exist.^{27,28}

Prato reaction

This 1,3-dipolar cycloaddition of an azomethine ylide to a fullerene gives a stable pyrrolidinofullerene product in good yield. The ylide is a reactive intermediate produced *in situ* by the condensation of an α -amino acid with an aldehyde or ketone, followed by decarboxylation (Fig. 5). The thermodynamically favoured product of this reaction involving C_{60} has the pyrrolidine ring attached across a [6,6] bond, with the kinetically favoured attachment being across the [6,5] bond. Cardona *et al.*³⁰ showed that these products were reversed (i.e. [6,6] adduct is kinetically favoured, [6,5] thermodynamically) in the case of endohedral metallofullerenes (EMFs) $M_3N@C_{80}$, leading to drastically different electrochemical behaviour.

The beauty of the Prato reaction is its ability to introduce multiple functional groups to the fullerene moiety. Referring to Fig. 5, groups R_1 , R_2 and R_3 can be tailored to the desired function. In particular, the possible

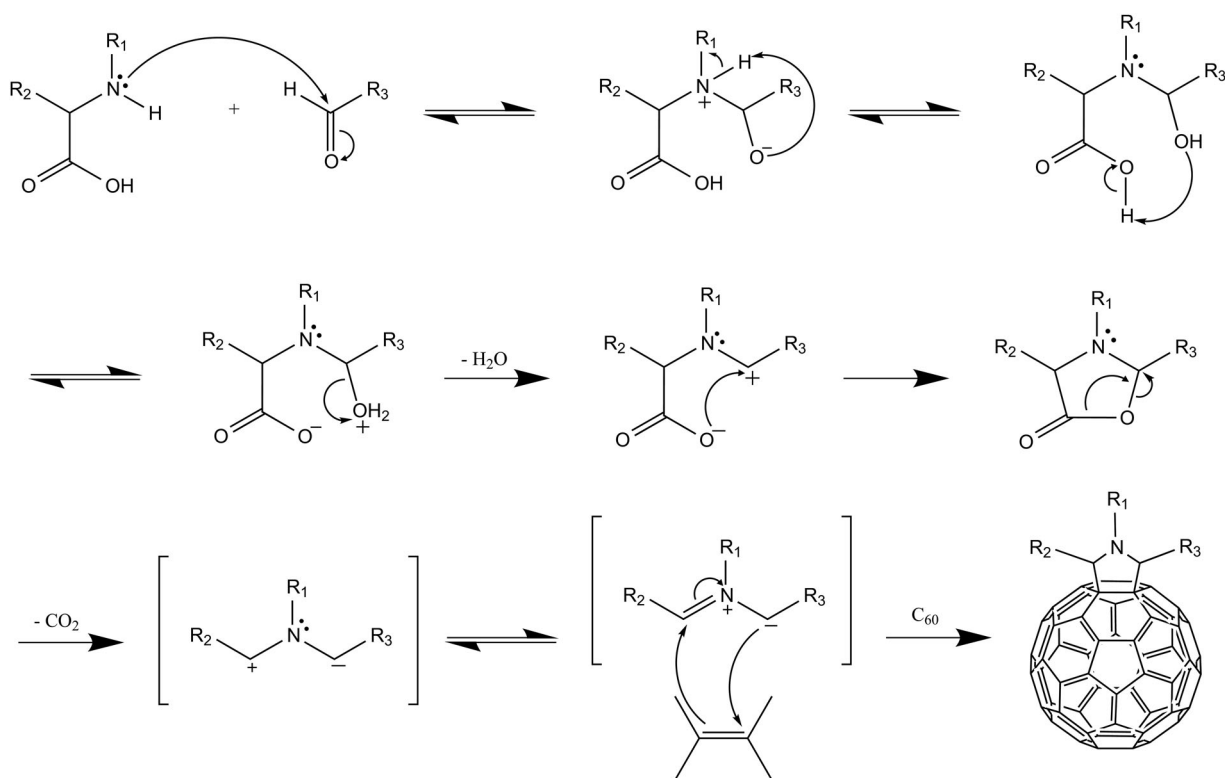


4 Amination mechanism of C₆₀. The first step is single-electron transfer (a fast process) to produce the C₆₀ anion radical which has a characteristic green colour.²³ Radical recombination gives a zwitterion which can be stabilised by proton transfer to give the final product (a slow process giving a brown solution)

variability of R₁ means the Prato reaction can proceed not only with primary but also secondary amino acids, thus expanding the reaction's applicability.

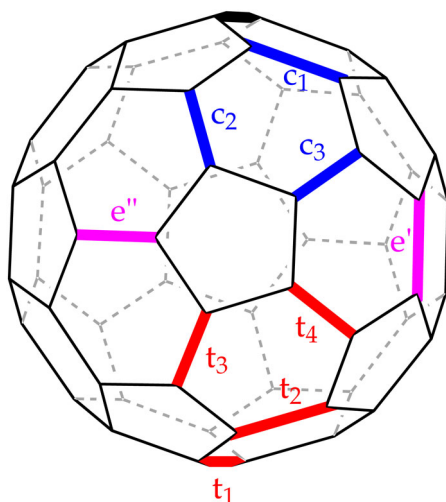
In contrast with the lack of control of the number of addends in the amination and hydroxylation reactions, good control can be achieved with the Prato reaction by tuning the stoichiometry of reagents and reaction time. Given that all [6,6] bonds on pristine C₆₀ are identical, all mono-adducts of the same addend are likewise identical. Significant regioisomerism and lack of control is, however, introduced on addition of a second addend to form a bis-adduct.³¹ The second addend has a choice of nine different [6,6] bonds at which to attach, as shown in Fig. 6, leading to a possible eight regioisomers

(presuming the second addend is the same as the first). The difficulty in product purification which this regioisomerism introduces is compounded by the *cis/trans* isomerism present in pyrrolidinofullerenes due to the chiral carbon atoms in the ring either side of the amino group (provided R₂, R₃ ≠ H). This could be of significance when looking at using fullerene derivatives in biomedical contexts as regioisomerism is known to have a significant effect on pharmaco-kinetics and -dynamics.³² In a critical study – significant in deciding which route to take to well-defined fullerene multi-adducts – Lu *et al.* concluded that bis-addition using the Prato reaction cannot be as well controlled as with the Bingel reaction.³³ However, Zhou and



5 Prato reaction mechanism (after Scalet²⁹). Initial attack of the aldehyde/ketone's polar carbonyl group by the nitrogen lone pair of the amino acid leads to the expulsion of water, before decarboxylation gives the reactive ylide intermediate

Initial addition site



- 6 Possible second addend addition sites (adapted after ³¹). There are three sites in the same hemisphere as the initial site of addition, giving rise to *cis*-regioisomers c_1 , c_2 and c_3 ; two equatorial sites, e' and e'' ; and four addition sites in the other hemisphere, giving *trans*-regioisomers t_1 , t_2 , t_3 and t_4

Wilson³⁴ used a rigid tether between two azomethine ylides to controllably and selectively synthesise regioisomeric bis-adducts. This technique has found plenty of use with the Bingel reaction, but with the Prato reaction the chiral centres in the pyrrolidine rings introduce stereoisomeric complications.

Bingel reaction

Arguably the most popular reaction for exohedral functionalisation of fullerenes, this cyclopropanation involves the addition of an α -halo ester/ketone to the cage under strongly basic conditions (1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) and NaH are most commonly used), yielding a methanofullerene.¹⁸ The mechanism of the classic reaction using a bromomalonate is given in Fig. 7. As with the Prato reaction, functional groups R_1 and R_2 can be specifically tailored to purpose; on the downside, the issue of regioisomerism in bis-adducts is also common. The popularity of the Bingel reaction, however, arises from versatile modifications of the original reaction, not least the ability to produce the halogenated intermediates *in situ*, which negates the need for their often time-consuming purification. Iodine³⁵ and tetrabromomethane (CBr_4)³⁶ have been effectively used for this purpose, with reaction yields of generally 30–60%. Also, unlike the Prato reaction which proceeds at $\sim 120^\circ\text{C}$, the Bingel reaction needs mild room temperature conditions.

Hirsch *et al.*³⁷ addressed the issue of regioisomerism arising from the Bingel reaction using a somewhat circuitous route to well-defined C_{60} tris-adducts. After first synthesising the expected range of bis-adducts, the *trans*-3 (12.0% yield) and *e* (15.5% yield) regioisomers were isolated and further cyclopropanated. This yielded the tris-adducts seen in Fig. 8 in an impressive 40% yield. The tris-adduct from the *trans*-3 bis-adduct has all attachments at the *trans*-3 position (*trans*-3,*trans*-3,*trans*-3) and so D_3 symmetry; that from the *e* bis-adduct

has all attachments at the equatorial positions (*e,e,e*) and so C_3 symmetry. A visible colour difference was also observed: the C_3 product being a more intense orange compared to the red of the D_3 product. These results indicate that functionalisation history affects the subsequent addition of other groups onto the fullerene cage and so can be used to control spatial functionalisation.

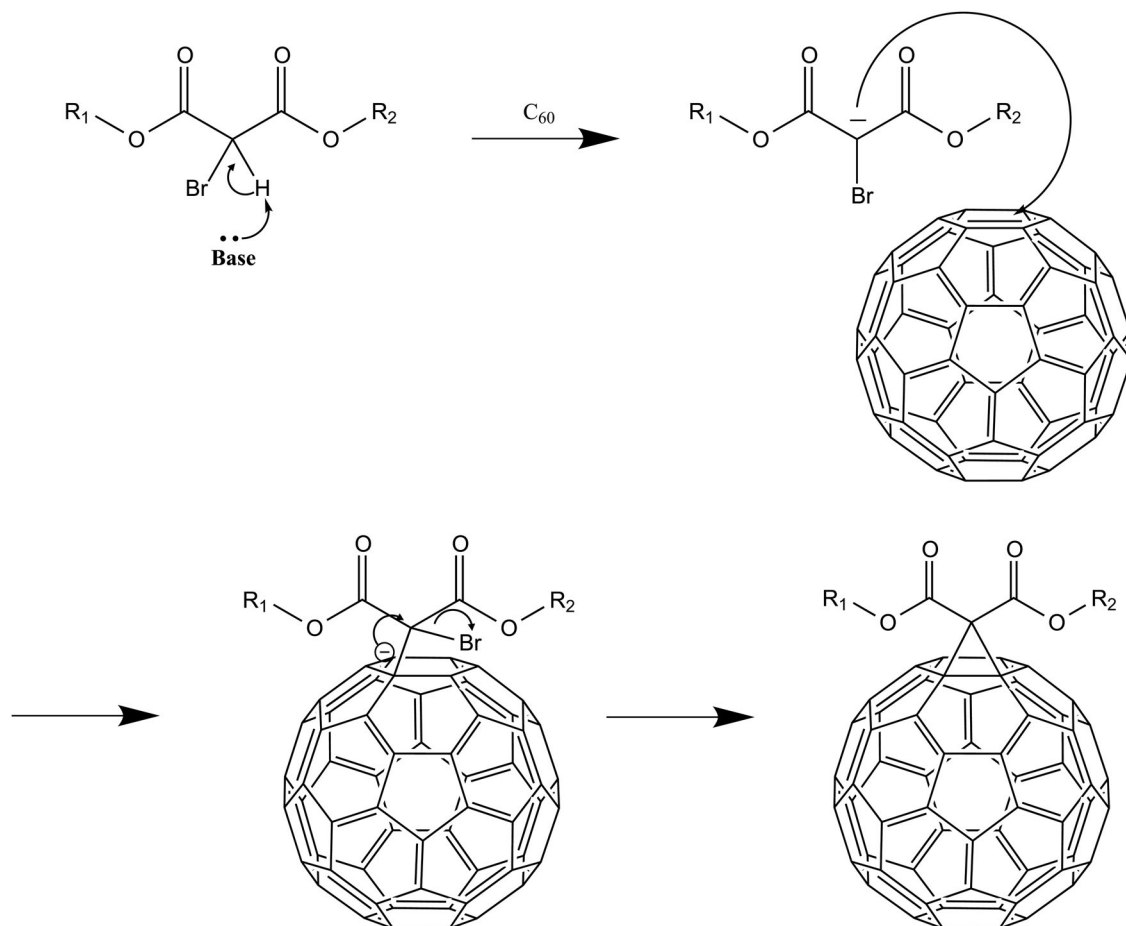
Tethered moieties can also be used to direct functionalisation to specific points on the cage. Sigwalt *et al.*³⁸ successfully used *tert*-butyl(trialkoxysilane) tris-malonates to synthesise *e,e,e* tris-adducts (Fig. 9) in 8–26% yield. This method gives a notably increased yield in pure *e,e,e* tris-adduct final product compared to the functionalisation route via isolation of bis-adducts of Hirsch *et al.* above. Another attempt at *e,e,e* tris-adduct isolation, involving a protection–deprotection sequence based on the high-temperature (180°C) Diels–Alder reaction, achieved a meagre 4.2% yield in much harsher conditions.³⁹

Fullerene derivatives with even more adducts might be desired for biomedical applications as a greater number of polar groups should give increased solubility. Hexakis-adducts of high T_h symmetry with structurally complex malonates¹⁰ have been synthesised in good yield (40–68%) by Li *et al.*⁴⁰ who used a deceptively simple modification of the standard Bingel reaction. Instead of stoichiometric ratios specific for the desired product, they found that a 100-fold excess of the halogenating agent (in this case, CBr_4) preferentially yielded the hexakis adduct.

The introduction of carboxylic acid groups to the fullerene cage is an effective way of increasing the water solubility. However, as in the exemplary case of fullerene malonic acids,⁴¹ the carboxylic acid group is often introduced by base hydrolysis after the Bingel reaction has already taken place with a neutral diethyl malonate, as there would otherwise be unwanted acid base interaction. This represents a general issue of how to apply the Bingel reaction when incorporating acidic and base-labile functional groups. A work-around was discovered by Jin *et al.* who scrapped the need for a basic catalyst.⁴² Instead they used an amino acid (sarcosine) and DMSO to catalyse the reaction in chlorobenzene (PhCl) solution (Fig. 10), giving methanofullerene mono adducts in good yield (33–53%). A potential down side is that relatively large amounts (20 equivalents) of malonate were needed, so the synthesis of these must be scalable with that of the fullerene derivatives.

Endohedral functionalisation

The relatively inert interiors of the fullerenes render them able to capture atoms and atomic clusters within. The standard notation $\text{X}@\text{C}_{2n}$ was introduced by Chai *et al.*⁴³ to denote endohedral fullerenes, where X is the incarcerated species and n specifies the cage size. Recently, a ‘molecular surgery’ approach, using a series of cage-opening and -closing chemical reactions, has led to the encapsulation of single molecules of hydrogen and water in C_{60} to give $\text{H}_2@\text{C}_{60}$ and $\text{H}_2\text{O}@\text{C}_{60}$ (60–78% incorporation, respectively).⁴⁴ The focus of this section, however, will be on the EMFs, which are synthesised by more established procedures and have found extended use in research on fullerenes for medical applications.¹¹

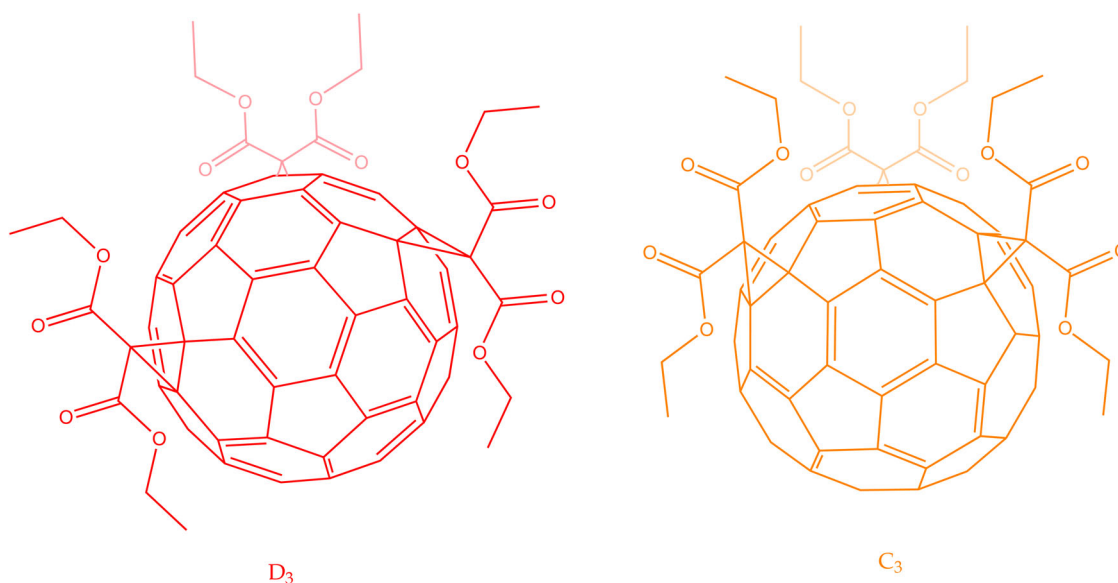


7 Bingel reaction mechanism. Deprotonation by the strong base gives the nucleophilic malonate anion which then attacks the [6,6] bond. Bromine is then expelled as cyclisation is completed

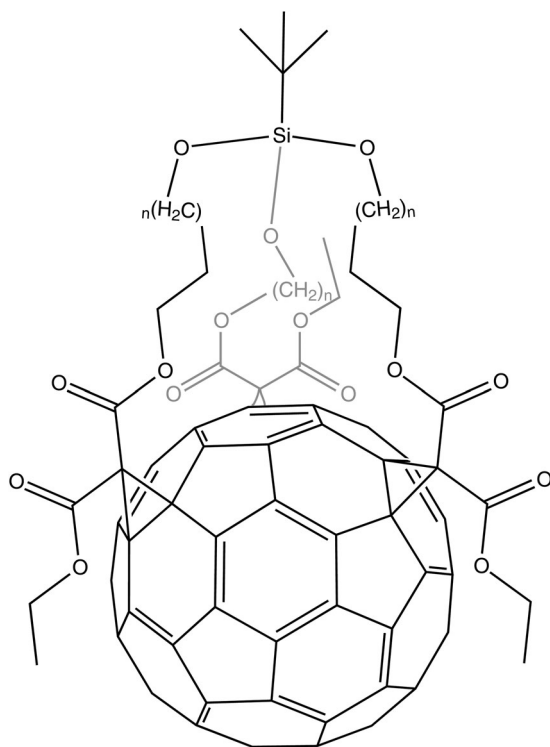
Endohedral Metallofullerenes

This is a broad family of endohedral fullerenes where the cage plays host to either one (monometallic) or two (dimetallic) metal atoms or a cluster of metal atoms with

another atom, often nitrogen. The presence of large metal atoms within the cage leads to differing reactivities and properties which can be exploited for numerous applications, including those in the biomedical realm.⁴⁶ In that



8 C_{60} diethyl malonate tris-adducts. Addition at the *trans*-3 positions imparts D_3 symmetry and produces a red solution; at the equatorial positions, C_3 symmetry and an intense orange solution



9 *tert*-Butyl(trialkoxy)silane-tethered cyclopropanation e,e,e tris-adduct ($2 < n < 4$)

field, the majority of literature covers the use of gadolinium-containing EMFs as contrast agents (CAs) in magnetic resonance imaging (MRI).

Synthesis. Much like C_{60} , the first EMFs were synthesised using expensive and low-yielding laser ablation.⁴⁷ Adaptations of the now-standard Krätschmer–Huffman arc discharge method have led to scaled-up synthesis of EMFs: composite graphite rods containing the desired metal oxide (most often lanthanide oxides) are used, however, yields are still generally less than 2% of the total carbonaceous material produced.^{12,49} The major product of such a synthesis is monometallic fullerene, $M@C_{82}$, which has good solubility in common organic solvents and so can be separated from other products using HPLC. It should be noted that the first step of EMF isolation before HPLC separation is its extraction, using a standard Soxhlet method, from the carbon soot mixture by use of polar solvents such as dimethyl formamide (DMF). This is because the incarcerated metal atom does not sit centrally in the elongated cages of larger fullerene cages, giving the molecule an overall electric dipole moment. Kozlov *et al.*⁵⁰ optimised this standard process to produce $Gd@C_{82}$ of excellent purity (99%).

Stevenson *et al.*⁵¹ synthesised $Sc_3N@C_{80}$, the first trimetallic nitride template (TNT) EMF, in a marginally better 3–5% yield by introducing a small amount of nitrogen to the arc reactor. Their synthesis was vastly improved by Dunsch *et al.*⁵² whose ‘reactive gas atmosphere’ concept – the addition of ammonia into the reactor – gave EMFs as the majority fullerene product for the first time. The composition of the TNT EMFs can be generalised to $X_xY_yM_{3-x-y}N@C_{80}$, where X, Y and M are different metallic species. These species exist because the nitride clusters have been found to stabilise the high-symmetry I_h-C_{80} cage.

A further step towards commercial synthesis of TNT EMFs was achieved by Bezmelnitsyn *et al.*⁵³ whose novel approach to arc discharge, they estimate, has reduced the cost of lutetium-containing TNT EMF synthesis by 70–80%. A three-fold increase in yield was achieved by using a pyramidal three-phase AC arc discharge setup (*cf.* the standard two-electrode DC setup) along with a pure nitrogen atmosphere (negating the need for expensive helium) and metal oxide powder injection with solid graphite electrodes.

Exohedral functionalisation. The exohedral functionalisation of EMFs is even less trivial than that of empty-cage fullerenes.¹³ Entrapped metallic species transfer electrons to the carbon cage, with this excess electron density inhomogeneously distributed over the cage, and even extending out of it – a phenomenon dubbed ‘spin leakage’.⁵⁵ This has profound effects on the chemistry of the EMFs.⁴⁶ Prato reactions have been carried out on $La@C_{82}$ to yield mono- and bis-adducts, with electron paramagnetic resonance measurements showing slight modification of the electronic structure upon mono-addition, and significant modification upon bis-addition.⁵⁶ Bingel cyclopropanation was used by Bolskar *et al.*⁵⁷ to isolate a derivative of the otherwise insoluble $Gd@C_{60}$. This is of value as the $Gd@C_{60}$ fraction of the arc discharge soot is more abundant than $Gd@C_{82}$ but could never be isolated due to its insolubility. A 15-fold excess of diethyl bromomalonate yielded primarily the decakis-adduct, $Gd@C_{60}[C(COOCH_2CH_3)_2]_{10}$, which was hydrolysed to the water-soluble $Gd@C_{60}[C(COOH)_2]_{10}$. This has been investigated as an MRI CA. Other Gd-EMF MRI CAs, which are examined later, have primarily been hydroxylated to achieve water solubility.

Fullerenes in medicine

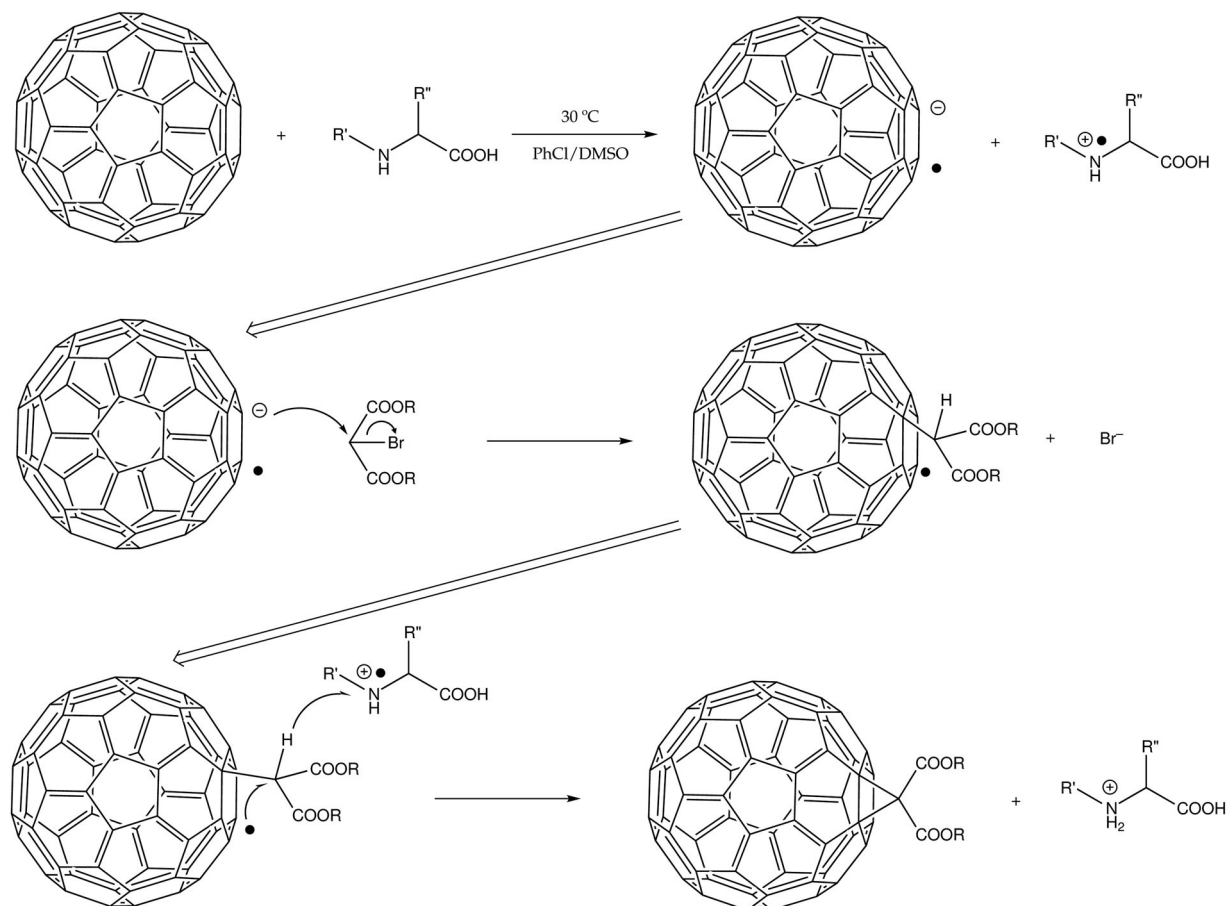
Herein, a selection of water solubilisation methods are first covered in an attempt to discover which offer the most promise as potential platforms for medical tools. We then give a run-down of medical uses for which fullerenes have been investigated, offering a critical opinion as to which seem to show the most promise.

Water solubilisation

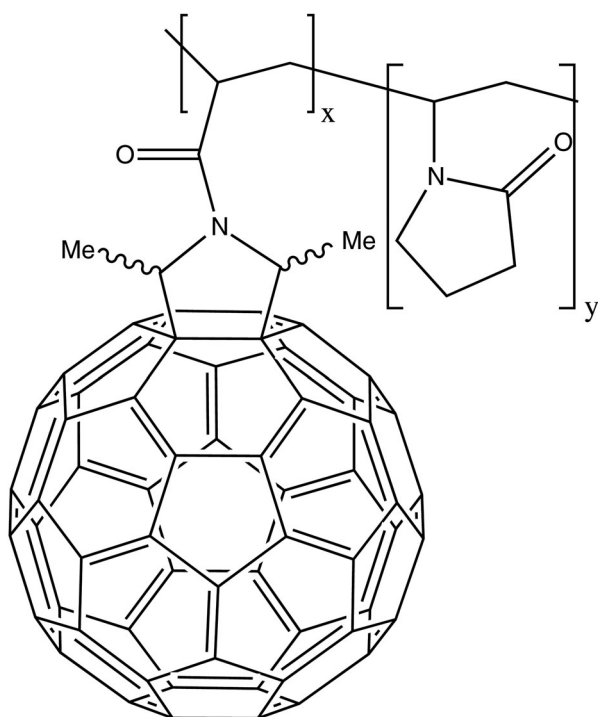
Pristine fullerenes are highly hydrophobic and so cannot be deployed in the body given that water is the primary constituent of blood into which medicines are delivered intravenously.¹⁴ Addition of hydrophilic, polar groups which are capable of hydrogen bonding with water molecules are the key to achieving water solubility; in turn, water solubility is the key to a longer retention time in the bloodstream due to decreased recognition as a foreign body by the immune system.

Covalent functionalisation is the surest way to producing fullerene-based systems viable for biomedical application as the structures of such molecules can be precisely defined (using X-ray crystallography) and their pharmacokinetic and -dynamic behaviour better understood and fine-tuned. This is in comparison with two other methods of water solubilisation:

- (1) *Encapsulation in water-soluble hosts* – Calixarenes are a good example of this type;⁵⁸



10 C_{60} Bingel reaction in the presence of dimethyl sulphoxide (DMSO), with basic catalyst replaced by amino acid (adapted from Jin *et al.*⁴²). DMSO facilitates single-electron transfer from the amino acid to the fullerene to give the radical cation and radical anion respectively. The fullerene anion then attacks a brominated active methylene, expelling the bromine and forming a fullerene radical. Interaction between this and the amino acid radical cation from the first step then finalises cyclisation to give the desired methanofullerene

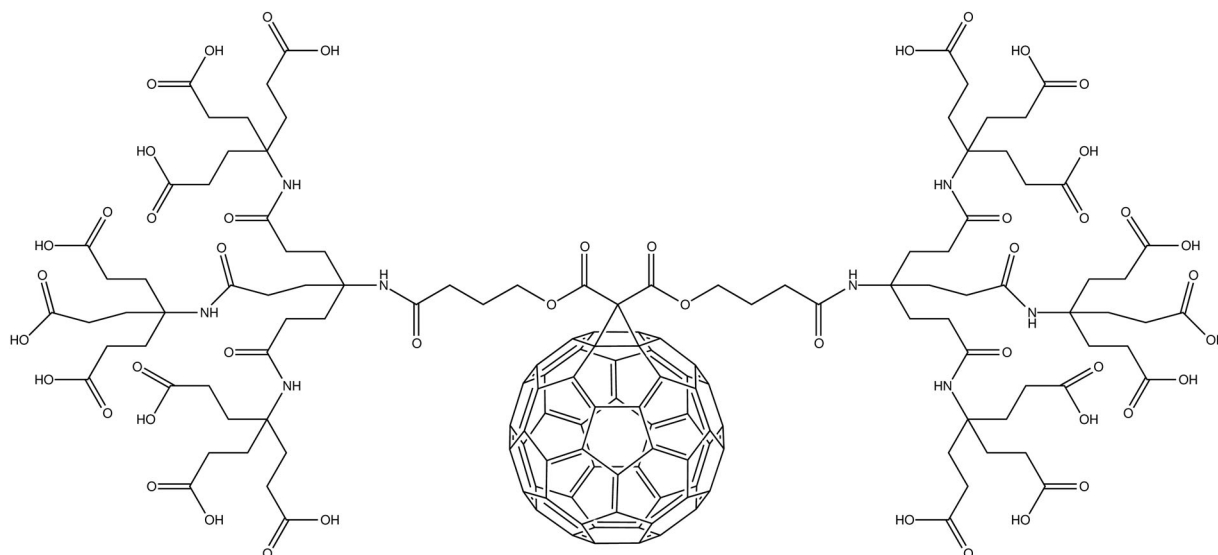


11 C_{60} -N-vinylpyrrolidine (C_{60} -NVP) derivative

(2) *Supramolecular/covalent incorporation into water-soluble polymers* – Giacalone *et al.*⁵⁹ give a good overview.

The major issues with these two methods are: the lack of definition of molecular structure in solution; inhomogeneity of samples;¹⁵ and unpredictable side effects from the water-solubilising component(s). Iwamoto and Yamakoshi⁶⁰ synthesised C_{60} -NVP (Fig. 11) with one of the highest water-solubilities (7.8 mM) of any fullerene derivative. However, being a polymeric system, it contains a spread of differently sized molecules ranging from 30 to 50 kDa, which is not specific enough to be scaled up to pharmaceutical scale.

An easy route to water-soluble C_{60} was first devised by Lamparth and Hirsch⁴¹, who recognised the need to isolate single regioisomers for investigation in biomedical studies. Thus, they took their previously synthesised C_3 and D_3 tris-adducts and hydrolysed them to the respective malonic acids by stirring in 20-fold excess of NaH for 3 h at 60 °C. These products were very soluble, even in neutral water, and bis- and mono-adducts were also hydrolysed to confirm that water solubility did indeed increase with the number of carboxylic acid groups. These tris-adducts have been extensively studied for a variety of biomedical applications¹⁶ but there is a fear that the malonic acid groups



12 Dendro[60]fullerene mono-adduct

are actually unstable under physiological conditions, leading to cytotoxic side products.⁶¹

Another successful water solubilisation via the Bingel reaction was achieved by Brettreich and Hirsch.⁶² Their dendro[60]fullerene mono-adduct (Fig. 12) gave the highest water solubility to date (12 mM). It signifies a different approach to the water solubilisation of fullerenes as it utilises the dendritic nature of the addend to introduce many polar groups and hydrophilicity, rather than adding the same small number of polar groups via multiple addends.

An early attempt to synthesise water-soluble fullerenes via the Prato reaction was not completely successful.⁶³ The introduction of two triethylene glycol chains off the pyrrolidine ring of the mono-adduct (34% yield) gave a poor upper limit to solubility of 3×10^{-5} M in a 9:1 water-DMSO binary solvent. Positively, however, this derivative showed promising anti-bacterial and anti-fungal activity. Aroua *et al.* used the Prato reaction to synthesise a versatile mono-adduct bis-carboxylic acid

building block (Fig. 13) which was made water soluble (> 3 mM) by subsequent PEGylation or reaction with the peptide sequence, GABA-GPLGVRGA.^{17,64} Dynamic light scattering measurements confirmed a mono-modal distribution of aggregate particle diameter of ~ 10 nm. This small size and mono-modal distribution is required for biomedical applications so that the fullerene derivative can act efficiently and without unwanted aggregation effects.

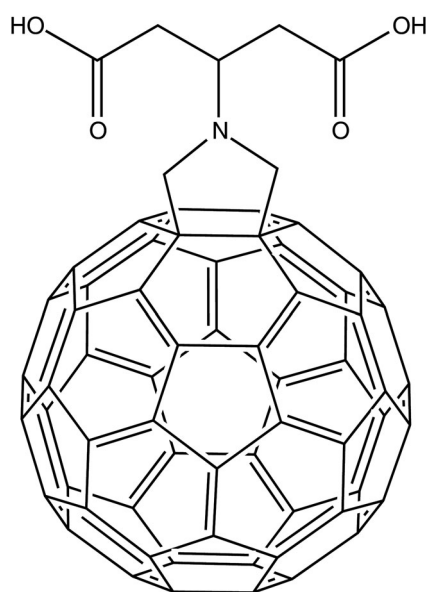
Hydroxylation is a very popular water-solubilisation method despite its lack of specificity. In their synthesis of $\text{Gd}@\text{C}_{82}(\text{OH})_x$, Chen *et al.*⁶⁵ obtained a final product with a narrow distribution in the number of hydroxyl groups by selectively collecting only a cropped portion of HPLC fraction.

Diagnostics

Two non-invasive imaging techniques are investigated below, with readers directed elsewhere for a comprehensive discussion of such techniques.⁶⁶

Magnetic resonance imaging

The paramagnetic gadolinium(III) ion (Gd^{3+}) is used in MRI CAs because its large magnetic moment and seven unpaired, isotropically distributed $4f$ electrons (the highest number for any element) dramatically reduce the T_1 and T_2 relaxation times¹⁸ of any surrounding water protons, thus giving increased contrast in images.^{67,68} The percentage change in T_1 is greater than in T_2 and so the best visualisation is in so-called T_1 -weighted images.⁶⁹ In order for Gd^{3+} to enter the body, chelating agents are used to strongly bind the ion; several different chelating agents are currently available on the market and are used every day in hospitals across the world.⁷⁰ However, these chelating agents have limitations which it is hoped Gd-EMFs can alleviate. First, there is evidence that the highly toxic gadolinium ion can escape chelates in sufficient quantities to cause fatal damage to patients with renal failure.^{71,72} By capturing Gd^{3+} within a stable fullerene cage, there is no chance of escape and so that problem is negated. Second, as shown below, the relaxivity effects of Gd-EMFs can be over an order of magnitude



13 C_{60} mono-adduct bis-carboxylic acid building block for water-soluble derivatives

greater than clinically available chelate-based CAs, meaning that lower doses can be administered for the same improvement in image contrast.⁷³ This might at first seem unexpected given that water molecules cannot directly interact with the gadolinium ion as it is shielded by the carbon cage, thus getting rid of all inner-sphere contributions to the relaxivity. Sitharaman *et al.*⁷⁴ found that $\text{Gd}@\text{C}_{60}[\text{C}(\text{COOH})_2]_{10}$ and $\text{Gd}@\text{C}_{60}(\text{OH})_x$ form larger aggregates¹⁹ as the pH of the aqueous solution decreases. Thus they proposed that the large outer-sphere relaxivities observed are due to the slow tumbling of the aggregates formed.

Adding further evidence to this hypothesis, Zhang *et al.*⁷⁵ also observed a dependence of the relaxivities of the $\text{Gd}_3\text{N}@\text{C}_{80}[\text{DiPEG}(\text{OH})_x]$ on aggregate size. An optimum PEG chain weight of 350 Da gave aggregates of 95-nm size and an r_1 of $237 \text{ mM}^{-1} \text{ s}^{-1}$ (2.4 T magnetic field), which compares very favourably to the r_1 values of low-molecular weight Gd^{3+} -chelates which are typically $3\text{--}5 \text{ mM}^{-1} \text{ s}^{-1}$.⁷⁶ Laus *et al.*⁷⁷ note, however, that the formation of aggregates of Gd-EMFs can be disrupted, and so relaxivities reduced, by the addition of salts commonly found in the body (e.g. phosphates). Relaxivities were though still generally an order of magnitude greater than commercially available chelates.

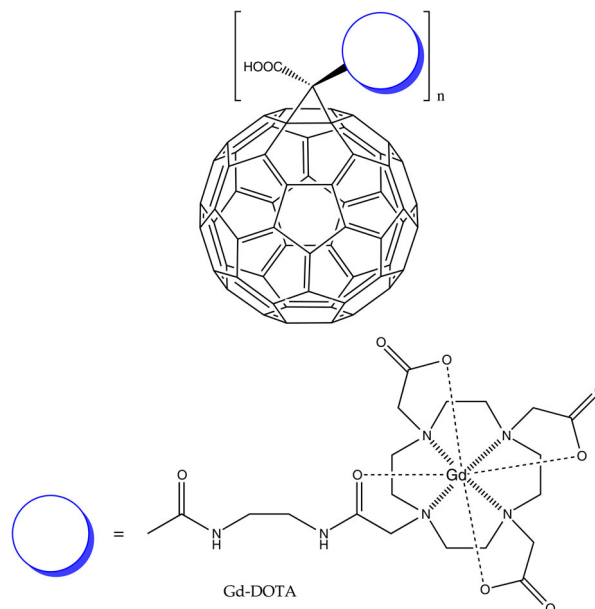
This phenomenon of exceptional r_1 values is not limited to Gd-TNT EMFs, as Mikawa *et al.*⁷⁸ obtained an r_1 value of $81 \text{ mM}^{-1} \text{ s}^{-1}$ (1.0 T magnetic field) using $\text{Gd}@\text{C}_{82}(\text{OH})_x$. Other examples of promising Gd-EMF MRI CAs have been synthesised^{79,80} and Ghiassi *et al.*⁸¹ give a comprehensive outlook on the field.

Zhang *et al.*⁸² synthesised two novel water-soluble Gd-EMFs also containing scandium, which again showed improved relaxivities compared to commercial agents. $\text{Sc}_x\text{Gd}_{3-x}\text{N}@\text{C}_{80}\text{O}_m(\text{OH})_n$ (where $x = 1, 2; m \approx 12; n \approx 26$), respectively, gave r_1 values of 20.7 and $17.6 \text{ mM}^{-1} \text{ s}^{-1}$. This is an important result as $\text{Sc}_x\text{Gd}_{3-x}\text{N}@\text{C}_{80}$ was synthesised in greater yields than both $\text{Gd}@\text{C}_{82}$ and $\text{Gd}_3\text{N}@\text{C}_{80}$, and was actually the third most abundant fraction from the arc discharge soot, after C_{60} and C_{70} .

A remarkably high r_1 relaxivity of $368.7 \text{ mM}^{-1} \text{ s}^{-1}$ (1.5 T magnetic field²⁰) was achieved by combining pristine $\text{Gd}@\text{C}_{82}$ and water-soluble graphene oxide (GO).⁸³ π - π interactions between the GO and Gd-EMF are thought to facilitate electron transfer between the two and so help increase the observed relaxivity. While this nanohybrid is an exemplary system for achieving high relaxivities, it suffers from a lack of precise definition of what comprises the sample (e.g. the number of fullerenes per GO sheet).

Finally, Wang *et al.*⁸⁴ utilised C_{60} as a central tethering moiety for the attachment of 4–5 Gd-DOTA²¹ chelates (Fig. 14). While admirable for exploiting C_{60} as a three-dimensional chemical anchor and achieving an improved r_1 relaxivity of $49.7 \text{ mM}^{-1} \text{ s}^{-1}$, this novel derivative does not solve the issue of gadolinium escaping from its chelated state.

Deploying EMFs as MRI CAs is without doubt one of the most saturated spaces in biomedical fullerene research. Given the significant improvement in r_1 relaxivity which Gd-EMFs offer when compared with currently used Gd-chelates, and the lack of Gd-toxicity due to incarceration within the fullerene cage, it seems likely that this could be one of the first places we see fullerenes



14 $\text{C}_{60}\text{-(Gd-DOTA)}_n$ ($n=4$ or 5)

deployed as a biomedical tool. Improvements in synthesis routes, however, need to be achieved – specifically, higher-yielding arc discharge methods need to be scaled-up and controllable exohedral functionalisation must be achieved.

X-ray imaging

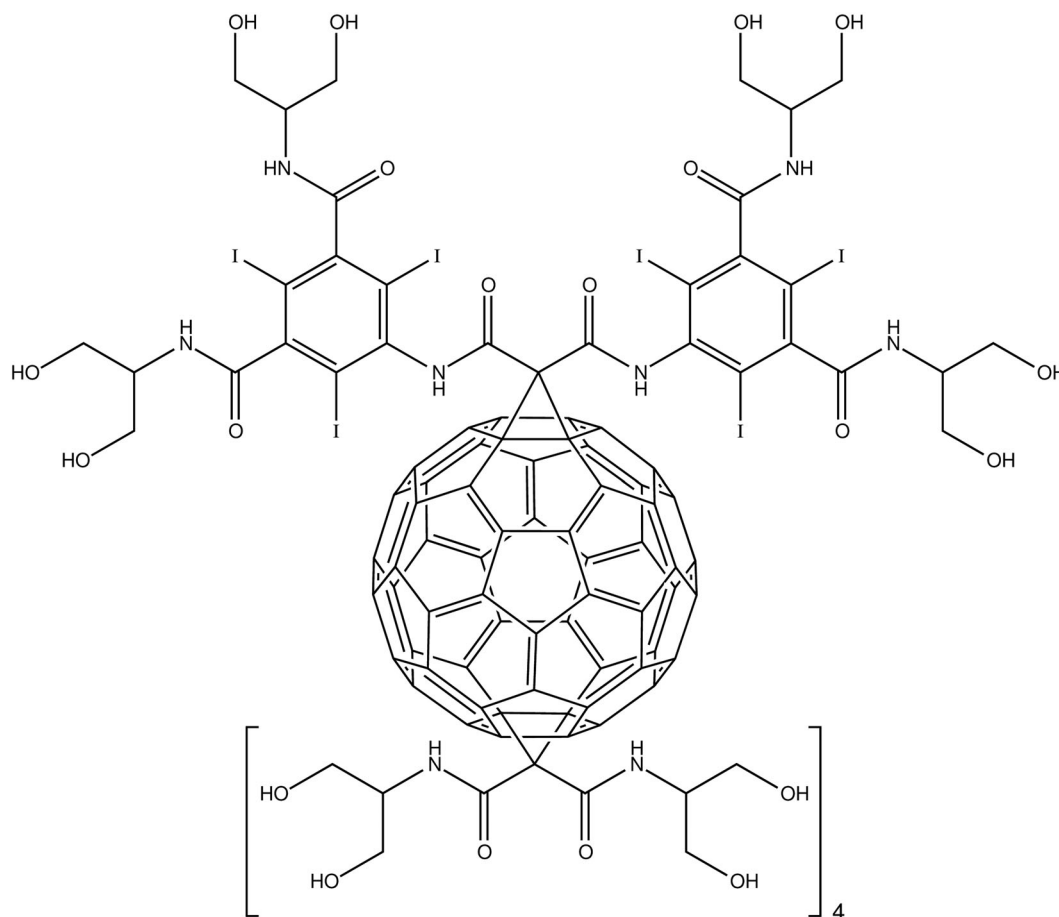
Wharton and Wilson⁸⁵ first developed a highly iodinated C_{60} derivative (Fig. 15) for use as an X-ray imaging CA, mimicking the highly iodinated and highly water-soluble structure of commercially available Iohexol®. Using C_{60} as a three-dimensional central anchor, Bingel cyclopropanation was initially used to add the highly iodinated addend before four further cyclopropanations introduced polar groups responsible for an impressive water-solubility of $> 460 \text{ mg mL}^{-1}$.

In contrast²² to this exohedral introduction of multiple iodine atoms, Miyamoto *et al.*⁸⁶ investigated a range of fullerenol EMFs as X-ray CAs – it was hoped that these would abolish the need for iodinated agents, which can cause severe issues for patients with an allergy to iodine. The structures investigated – $\text{M}@\text{C}_{82}(\text{OH})_{40}$ where $\text{M} = \text{Dy}, \text{Er}, \text{Gd}, \text{Eu}$ or Lu_2 – unfortunately, however, did not produce contrast comparable to that of commercially available agents.

Therapeutics

Human immunodeficiency virus-1 (HIV-1) protease inhibitor

The first posited medical application of C_{60} was as an inhibitor of human immunodeficiency virus-1 (HIV-1) protease, as the fullerene core is ideally suited to interact with the receptor site of the enzyme due to its hydrophobic surface and spherical shape.⁸⁷ By blocking the receptor site, the cleaving of proteins required for HIV replication and infection can no longer take place. In this initial work, Friedman *et al.* used water-soluble C_{60} derivatised with bis(phenethyl-aminosuccinate) before suggesting, with the evidence of modelling, that direct amine additions to the cage could give better



15 Highly iodinated and water-soluble C_{60} derivative for X-ray imaging

performance. A further modelling study by Tzoupis *et al.*⁸⁸ aimed to design fullerene derivative inhibitors by considering hydrogen-bond patterns, the regions of the receptor site most important for binding and contributions to the binding free energy. Recent work by Strom *et al.*⁸⁹ has shown that C_{60} -based amino acids can be further functionalised and their inhibition capability tuned by adding specially designed peptide sequences. Aside from inhibition of the protease enzyme, Tanimoto *et al.*⁹⁰ actually managed to degrade and thus render inactive HIV-1 protease by irradiating (365 nm) sugar-functionalised C_{60} which had docked in the enzyme. This photodynamic effect is discussed further below.

Antioxidants

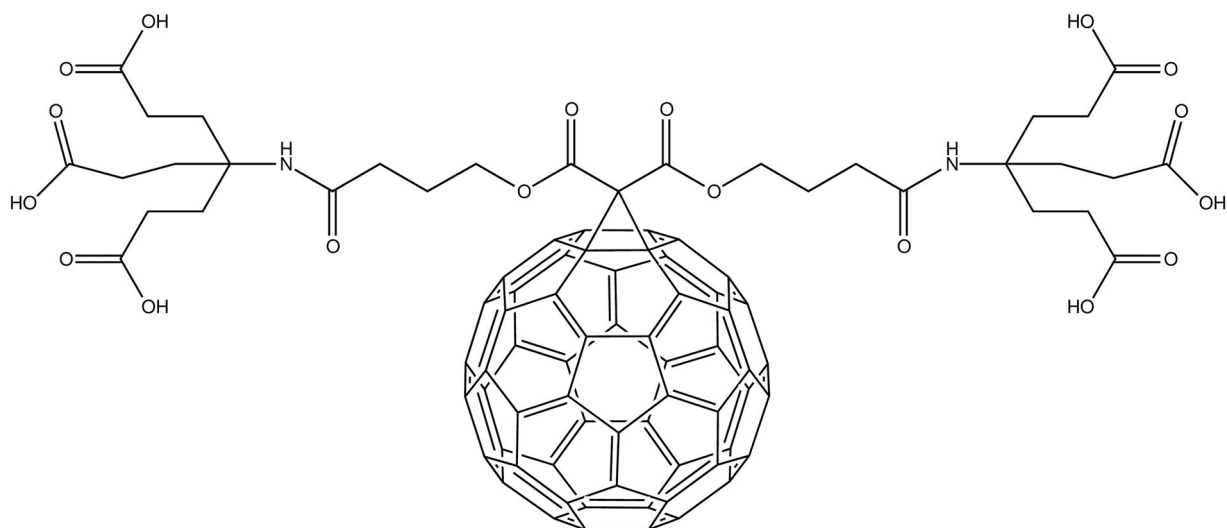
The role of oxidative stress – the unregulated and excessive proliferation of radicals, such as reactive oxygen species (ROS), within the body – in the pathogenesis of human disease cannot be overstated.⁹¹ While ROS, created by the partial reduction of oxygen,²³ are naturally produced by metabolic processes within the body and have even been found to play a key part in cellular signalling, deviation from homeostasis due to an increase in ROS levels²⁴ or a decrease in inherent antioxidant capability leads to problems.⁹³ Such problems include promotion of tumour metastasis,⁹⁴ neurodegeneration⁹⁵ and other degenerative diseases associated with aging.⁹⁶

Fullerenes have attracted much attention as potential antioxidant therapeutic agents due to their high capacity

for radical quenching – they readily accept the lone electrons of radicals into their extended conjugated system. Beuerle *et al.*⁶¹ offer an excellent discussion on the efficacies of various fullerene derivatives in quenching a range of ROS. In groundbreaking work, Dugan *et al.*⁹⁷ showed that 40 – 50 μM solutions of tris-malonic acids C_3 and D_3 eliminated all superoxide radicals generated *in situ*, and that the C_3 derivative in particular showed promising neuroprotective behaviour thanks to its antioxidant ability.⁹⁸ Further work from the same group showed that C_3 , when administered to non-human primates with Parkinson's disease, was responsible for improved motor function.⁹⁹ These results and a myriad other studies looking at C_3 have established it as the poster-boy fullerene antioxidant, thus arguably propelling the field closer to market.⁶¹

Dendrofullerenes of first and second generation (see Figs. 16 and 12, respectively) were required in lower doses than both C_3 and D_3 for effective superoxide quenching, seemingly confirming that mono-adducts provide better antioxidant functionality thanks to a more intact conjugated system.¹⁰⁰

Away from protection of the central nervous system and only superoxide quenching, Yin *et al.*¹⁰¹ found that PHFs offered better cytoprotection than bis-malonic acid, $C_{60}(\text{C}(\text{COOH})_2)_2$. The protective effects of $\text{Gd}@C_{82}(\text{OH})_{22}$ were found to be greater than its empty-cage C_{60} analogue, $C_{60}(\text{OH})_{22}$ and both were found to scavenge a range of physiologically relevant ROS. The radical scavenging ability of fullereneols has even been used to treat lower back pain effectively.¹⁰²



16 First generation water-soluble dendro[60]fullerene

Photodynamic therapy (PDT)

Photodynamic therapy (PDT) is lauded as an attractive cancer therapy for localised smaller lesions and carcinomas, as well as an aid during surgery of larger masses, thanks to its relative non-invasiveness, precise targeting and lack of long-term side effects.¹⁰³ It works by irradiating an intravenously administered photosensitising molecule at a particular wavelength, which excites it into its very short-lived (nanosecond scale) first excited singlet state, S_1 . Non-radiative decay of this S_1 state gives the longer-lived (up to milli-second scale) triplet state, T_1 , which is subsequently quenched.¹⁰⁴ In the case of molecular oxygen, quenching by energy transfer leads to the formation of a highly reactive and cytotoxic ROS: singlet oxygen (1O_2).¹⁰⁵ Thus, the effectiveness of PDT relies on the evolution of singlet oxygen in areas with a high density of cancerous cells.

Fullerene derivatives hold great promise as PDT photosensitisers due to their unprecedented efficiency of 1O_2 formation – for C_{60} irradiated at 532 nm, this is unity.¹⁰⁶ There are, however, some drawbacks. The first is that C_{60} absorbs well in the UV range and poorly at the red end of the electromagnetic spectrum; this matters as these are the wavelengths of the light sources typically used in PDT. The second potential drawback concerns the effect of multiple functionalisation of the fullerene cage. Hamano *et al.*¹⁰⁷ showed that increasing the number of addends decreased the efficiency of 1O_2 production. At the extreme end, a PHF exhibited zero photosensitisation. A final drawback is the solvent dependency of 1O_2 generation. Yamakoshi *et al.*¹⁰⁸ showed that, while 1O_2 is easily generated in non-polar solvents, O_2^- and OH^\cdot are the preferential products in polar solvents such as water and that these are the species responsible for DNA cleavage in physiological conditions, thus casting shadow over the precise mechanism(s) of PDT. Readers are directed to the review of Mroz *et al.*¹⁰⁹ for a fuller treatment of this topic.

Chemotherapy

PHFs are prevalent in the literature on cancer therapeutics, despite the specifics of their mechanism of action not being fully understood. Kang *et al.* and Pan *et al.*

provided a detailed mechanistic insight into the action of $Gd@C_{82}(OH)_{22}$ on pancreatic tumour metastasis,²⁵ concluding that the amphiphilic nature of the PHF (hydrophobic cage carbons and hydrophilic hydroxyl groups) led to specific binding and enzymatic inhibition.^{110,111} Liu *et al.* recognised that, while sharing the same number of hydroxyl groups, $Gd@C_{82}(OH)_{22}$ outperformed $C_{60}(OH)_{22}$ in the inhibition of breast cancer metastasis.¹¹² This is a good demonstration of the effect of the incarcerated species in EMFs on their reactivity, structure and subsequent function. Chen *et al.* found the antineoplastic activity of $Gd@C_{82}(OH)_{22}$ was considerably greater than that of commonly used *cis*-platin, thus adding weight to the claim for fullerenes to be used as chemotherapeutic agents.¹¹³

Theranostics

A distinct selling point of the fullerenes is their ability to combine multiple functionalities, thus making them viable *theranostic*²⁶ platforms.¹¹⁴ Theranostics offers an attractive route to personalised nanomedicines where exposure to treatment can be monitored and thus tailored for each patient individually.^{115,116}

Photoacoustic imaging and photothermal therapy

This is a rather novel example of nanoparticles exhibiting useful *theranostic* qualities, with benefits of deeper tissue penetration and lower cost when compared with more traditional imaging modalities, e.g. MRI.¹¹⁷ Fullerenols ($C_{60}(OH)_xO_yNa_z$) and carboxy-fullerene tris-adducts ($C_{60}(C(COOH)_2)_3$) were exposed to low-intensity near-IR laser irradiation (10 mJ cm^{-2}) in both *in vitro* and *in vivo*²⁷ studies. A scanning ultrasound detection system detected a popping sound arising from the bursting of mesothelial lung carcinoma (A549) cells due to induced local heating of at least 4°C . Thus, not only were cancer cells destroyed, but the process could also be tracked by a cheap, non-invasive imaging technique using a laser power well within safety limits.

Brachytherapy, chemotherapy and dual-modal imaging

Shultz *et al.* synthesised a novel *theranostic* platform for MRI and brachytherapy²⁸ of brain tumours wherein

$\text{Gd}_3\text{N@C}_{80}$ (water solubilised by both carboxyl and hydroxyl groups) was covalently linked to the DOTA chelating agent labelled with radioactive β -emitter, ^{177}Lu .^{29,118} Retention time in the tumour was good, allowing for good T_1 -weighted imaging and effective delivery of brachytherapy. In a similar vein, $^{177}\text{Lu}_x\text{Lu}_{3-x}\text{N@C}_{80}$, with the radiolabel within the fullerene cage, was developed by the same group.¹¹⁹ Fears of β decay destroying the fullerene cage were alleviated as there appeared to be little evidence of it after one half-life (6.7 days).

In the field of multi-modal imaging, Iezzi *et al.*¹²⁰ synthesised mixed-metal TNT EMFs, $\text{Lu}_{3-x}\text{M}_x\text{N@C}_{80}$ ($\text{M} = \text{Gd}$ or Ho), where the lutetium atom provided X-ray imaging contrast on top of the MRI contrast provided by M . This is a promising result as these mixed-metal TNT EMFs were actually synthesised in higher yield than the mono TNT EMFs, e.g. $\text{Lu}_3\text{N@C}_{80}$. Another multi-modal imaging platform has been developed by Luo *et al.* for combined positron emission tomography (PET) and MRI.¹²¹ Exohedral addition of ^{124}I to hydroxylated $\text{Gd}_3\text{N@C}_{80}$ conferred the PET ability although, as with the X-ray CA of Wharton *et al.*,⁸⁵ iodine must be stably attached to the cage to avoid allergic reactions. A lack of iodine uptake in the thyroid gland seemed to suggest good stability of this molecule, giving it promise as a future dual-modal imaging tool.

Toxicity

The toxicity of fullerenes and their derivatives is a hotly debated topic amongst both researchers and regulatory bodies.^{122,123} Particularly when dealing with synthetic routes to potential pharmaceutical products, low levels of genotoxic impurities will be introduced but must be minimised.¹²⁴ As has been shown in the preceding sections, aggregation can have a great effect on the efficacy of administered nanoparticles³⁰ and its effects in physiological systems must be understood.¹²⁵

Kyzyma *et al.*¹²⁶ showed that aqueous solutions³¹ of C_{60} had no toxic effects on Chinese-hamster V79 cells. However, cytotoxicity of C_{60} in aqueous solution, mediated by singlet oxygen production, was seen in another study.¹²⁷ Most importantly, this study found that cytotoxicity is a sensitive function of the number of functional addends attached to the cage, with increased exohedral functionalisation decreasing cytotoxic effects by over seven orders of magnitude. This is in keeping with the results of Hamano *et al.*¹⁰⁷ discussed earlier.

Gao *et al.*¹²⁸ showed that $\text{C}_{60}(\text{OH})_{24-26}$ presented no acute or chronic toxic effects in model organisms from four different kingdoms;³² on the contrary, there was evidence of increased growth and extended lifespan, which could have profound effects in environmental research areas such as biofuel production. With regard to cancer therapy, the antioxidant ability of $\text{C}_{60}(\text{OH})_{24}$ has been shown to modulate cytotoxic effects of chemotherapeutic agent, doxorubicin (DOX), which induces ROS-mediated oxidative stress.^{129,130}

Upon intravenous administration of future fullerene derivatives, the pharmaceutical must efficiently perform its function at the desired site, rather than just circulate throughout the body without specificity. Thus, a flagship targeted fullerene system was synthesised by Fan *et al.* who used a folic acid ligand to target tumour cells.¹³¹ Chemotherapy was delivered on-site by DOX as well as PDT

thanks to the fullerene moiety. In an elegant twist, the intracellular release of DOX could be tracked as its fluorescence was quenched by C_{60} 's excellent affinity for electrons.

Concluding remarks

This review has taken a holistic approach to the deployment of fullerene derivatives in biomedical contexts. The unique electronic structure of a fullerene cage is shown to be the basis of its salient properties. A number of exohedral synthesis protocols have been critically examined, identifying the need for reproducible and scalable methods which yield well-defined addition patterns, in line with requirements of the pharmaceutical industry. Endohedral fullerenes remain a relatively exotic commodity; despite their numerous varieties and subsequent biomedical applications, even gram-scale quantities are hard to produce. Effective methods of water solubilisation have been critically evaluated, taking into account the need for well-defined addition patterns. The highest water-solubility to date has been achieved by a mono-functionalised dendrofullerene via the popular Bingel reaction, and this same reaction protocol proves robust for synthesising multi-adduct derivatives with well-defined structure. With this knowledge of product synthesis, applications of fullerene derivatives in diagnosis, therapy and theranostics were discussed. The literature on fullerenes as MRI CAs and antioxidants is vast and these appear to be very likely to make it to market soonest, given the marked improvements on technologies currently used in-clinic. Novel multifunctional theranostic platforms, however, demonstrate the fuller beauty and power of nanotechnology when applied to medicine. In spite of cytotoxicity arising from the efficient generation of singlet oxygen, fullerenes seem to exhibit little toxicity in their functionalised form.

As with all vying nanomaterials, if fullerenes are to reach the pharmaceutical market, and if fullerene-based nanomedicine¹³² is to find ubiquitous, daily application, then an understanding of the fundamental physical and chemical behaviour of these fascinating molecules necessarily precedes their technological exploitation.³³ Unlike other nanomaterials – such as CNTs,¹³⁷ graphene,¹³⁸ quantum dots (QDs)¹³⁹ and superparamagnetic iron oxide nanoparticles (SPIONs)¹⁴⁰ – there is not an inherent heterogeneity of the base product. Each fullerene has a precisely defined structure in three-dimensional space. The importance of this cannot be overstated as, in drug discovery, it is the molecular structure which pharmaceutical companies patent. Thus, there is a significant distinction between fullerenes and graphene (whose sheets are of different size and termination), CNTs (whose length and chirality vary) and QDs and SPIONs (whose morphologies and topographies vary).

The benefits conferred through using fullerenes as medical tools could be immense, and it is the author's belief that they should and will soon be on the market. This will, however, require further interdisciplinary collaborations and a willing dialogue between academia and the pharmaceutical industry.

Acknowledgments

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Disclosure statement

No potential conflict of interest was reported by the author.

Notes

1. Differentiated from benzene due to the difference in bond lengths: the [6,6] bonds (double) between adjacent hexagons are 1.38 Å, while the [6,5] bonds (single) which form the borders between hexagons and pentagons are 1.45 Å.²
2. This strain accounts for approximately 80% of the heat of formation of C₆₀.³
3. It is worth mentioning at this point that the primary technique used to separate fullerenes from one another is high performance liquid chromatography (HPLC). Careful selection of the stationary phase and solvent system can lead to good separation of not only different sized cages, but also isomers containing the same number of atoms.⁶
4. C₆₀ can now be easily bought in large quantities at a price comparable to any standard laboratory chemical. MER Corporation of Arizona, USA sells 99+% pure batches of > 100 g at \$20 per gram. As a good example to see how the price and rarity increases with cage size, the same company sells C₇₀ of the same purity for \$325 per gram, up to 25 g (Prices correct as of June 2016).
5. Readers are directed to the excellent monograph by Hirsch and Brettreich¹⁶ for a more complete overview of the library of fullerene reactions.
6. The 'small polar functional group' for amination here refers to the addition of methylamine.
7. Actually 1:3 *t*-butylamine:DMF.
8. Based on the ratios H:C and H:N.
9. The fact that there is no consensus on the name of this type of derivative should give an idea as to the lack of specificity associated with its structure and thus definition. This could conceivably cause regulatory issues and is a representative example of one of the stumbling blocks to fullerenes reaching the pharmaceutical market.
10. Compared to the simplicity of the prototypical diethyl malonate used in Bingel reactions.
11. Readers are directed to the review of Popov *et al.*⁴⁵ for a broader and more comprehensive outlook on the synthesis, properties and applications of endohedral fullerenes.
12. EMF yields are found to be dependent on many different parameters in the arc discharge reactor, with a strong dependence on the pressure of the He atmosphere.⁴⁸ Reactor size thus obviously has a major effect, as do rod size, distance between rods and current.
13. Researchers have attempted to make sense of this complex field in both theory⁵⁴ and experiment.

14. The favoured method of administering medicines as it is fastest and gives 100% bioavailability of the administered species.
15. This is particularly true when long-chain hydrophilic polymers are involved and control over the precise length of polymer chains is impossible. While more ethylene glycol units, for example, will lead to an increased solubility in polyethylene glycol (PEG)-based systems, the pharmaco-kinetic behaviour grows in complexity with increasing chain length due to increasing size and configurational entropy of the polymer chain. With a mixture of chain lengths in the sample, predicting behaviour within the body becomes even more difficult.
16. A full list would warrant further discussion beyond the scope of this review, so readers are directed to the extensive list offered by Beuerle *et al.*⁶¹
17. Each letter in this sequence corresponds to a different amino acid building block: G = glycine; A = alanine; B = asparagine or aspartic acid (ambiguous); P = proline; L = leucine; V = valine; R = arginine.
18. Thus increasing the relaxivities, respectively r_1 and r_2 .
19. Diameter increase from 30–90 to 600–1000 nm.
20. An even higher r_1 of 439.7 mM⁻¹ s⁻¹ was seen at 4.7 T.
21. DOTA = 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid)
22. Pun not intended.
23. There are many ROS but two of the most studied are the superoxide (O₂⁻) and hydroxyl (OH⁻) radicals. Reduction of molecular oxygen yields the superoxide radical (O₂ + e⁻ → O₂⁻) which can dismutate to hydrogen peroxide (2H⁺ + 2O₂⁻ → H₂O₂ + O₂), which can then be fully reduced to water or partially reduced to the hydroxyl radical (H₂O₂ → 2OH⁻).⁹²
24. This increase can be a result of endogenous generation (i.e. standard cellular activity) or exogenous sources (e.g. through smoking tobacco).
25. Through a combination of *in vivo*, *in vitro* and *in silico* observations.
26. Capable of both therapeutic and diagnostic functions.
27. However, given the lack of a targeting moiety on the fullerene cage, the *in vivo* study saw the fullerenols encapsulated within functionalised silica or chitosan nanoparticles.
28. Delivery of a radioactive source within the body so as to allow localised tumour targeting with minimal-radiation side effects cf. traditional radiotherapy using external X-ray sources.
29. ¹⁷⁷Lu also emits γ radiation which could be detected by, for example, single-photon emission computed tomography (SPECT) for imaging purposes.
30. Although the size and length of an individual macromolecular fullerene might be well characterised, the average size and charge of many of them agglomerated together will vary from solvent to solvent, and could well lead to different toxic behaviour.
31. C₆₀ was first dissolved in *N*-methylpyrrolidine which also showed no cytotoxicity.
32. These were: algae (*Pseudokirchneriella subcapitata*); a plant (*Arabidopsis thaliana*); a fungus (*Aspergillus niger*); and an invertebrate (*Ceriodaphnia dubia*).
33. Science aside, the opinions of the public and key players in both policy and business (who may not have a specialist background) cannot be ignored.¹³³

Surveys have shown that the UK and US public view medical applications of nanotechnology in a less favourable light than energy applications.¹³⁴ In one study, industry perceives fewer risks associated with nanotechnology than the public, and so does not enforce the regulations the public expects of such an industry.¹³⁵ This is likely to change in the near future as stricter definitions of a nanomaterial have been implemented by the European Union and include fullerenes within their scope.^{122,136}

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